CASENENT WINDOWS

Restrictor Friction Stay



Features

- High quality Stainless Steel for long life performance in accordance with BS EN 10088-2:2014
- Durable and reliable design
- Integrated mechanism to restrict the opening of the window to 100mm* in compliance with BS 8213-1:2004
- Rigorously tested in accordance with BS EN 13126-6:2008 and BS 6375-1:2009 to ensure maximum carrying weights in maximum size windows meet the criteria for lasting safe performance of the stay
- Pointed arm and nylon end cap provide gasket compression and smooth engagement
- Capable of meeting the requirements of BS 6375-1:2004
- Anthracite grey end cap and nylon components enhances the look of the stay in a window
- 2 stack heights 13mm and 16.5mm
- Available in Top Hung (12"- 24") and Side Hung (12"-16")
- PAS 24:2016** security performance can be obtained in conjunction with a hingeguard in a compliant window system
- The hingeguard is designed to only engage when the window is under attack and prevents disengagement by supporting the friction hinge
 - * Restricted opening to 100mm depends up on window size ** Dependant upon window system and fitting conditions

Technical Information

Corrosion resistance

Meets the requirements of BS EN 1670:2007 Grade 4 (240 hours)

Meets the requirements of BS 6375-1:2009

Tested to 25,000 cycles of opening in accordance with BS EN 13126-1:2006

Operation

Meets the requirements of BS 6375-2:2009

Tested to BS EN 13126-6, Variable geometry stay hinges

BS 8213-1:2004 Restricted opening to 100mm is dependent on window size

Material Specification

Bars, Arms and Rivets:	Stainless Steel 430 (Standard: JIS G4305: 2012)		
Rivet:	Stainless Steel 304		
End Cap:	Anthracite grey RAL 7016 Nylon		
Slider:	Anthracite grey RAL 7016 POM		
Locking Screw:	Brass 62#		
Slider Catch:	Zinc 3#		













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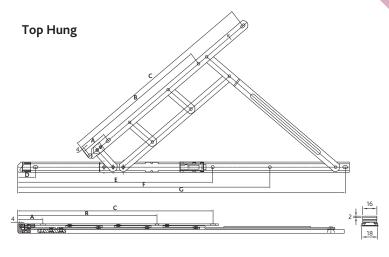
Restrictor Friction Stay

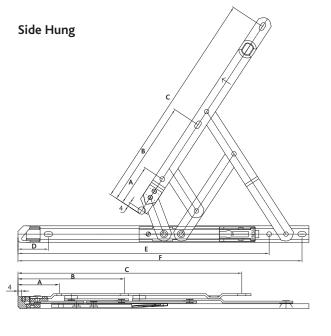
Гор Ни	ng (double	Part No.			
Size		13mm Stack Height	16.5mm Stack Heigh		
311mm 414mm 516mm 616mm	12" 16" 20" 24"	WFSER12TH13SF WFSER16TH13SF WFSER20TH13SF WFSER24TH13SF	WFSER12TH17SF WFSER16TH17SF WFSER20TH17SF WFSER24TH17SF		
Side Hung (single restrictor) Part No.					
Size		13mm Stack Height Left Hand	13mm Stack Height Right Hand		
311mm 414mm	12" 16"	WFSER12SH13LSF WFSER16SH13LSF	WFSER12SH13RSF WFSER16SH13RSF		

Dimensions								
Size (mm)	Nom Inch	Dim A	Dim B	Dim C	Dim D	Dim E	Dim F	Dim G
311mm 311mm 516mm 616mm	16" SH/TI 20" TH		118.1 118.1 206.4 263.4	243.8 243.8 314.4 369.1	33 33 33 33	272.7 272.7 432.2 341.2	308.4 308.4 - 470.6	308.4 308.4 505.6 610

Weights and Sash Sizes						
Size (mm)	Nom Inch	Approx. Opening Angle	Max Width (mm)	Max Height (mm)	Max Sash Weight (kg)	
Top Hung						
311mm 414mm 516mm 616mm	12" 16" 20" 24"	57° 61° 42° 39°	1100mm 1200mm 1200mm 1200mm	600mm 600mm 700mm 750mm	22kg 25kg 28kg 35kg	
Side Hung						
311mm 414mm	12" 16"	57° 61°	600mm 600mm	1100mm 1250mm	22kg 28kg	

Packaging						
Size		Box Quantity	Box Weight (13mm)	Box Weight (16.5mm)		
Top Hui	ng					
12" 16" 20"	311mm 414mm 516mm	30 25 20	13.2kg 13.3kg 12.6kg	13.5kg 13.3kg 13.4kg		
24"	616mm	16	8.3kg	8.4kg		
Side Hu	ng					
12" 16"	311mm 414mm	30 25	13.2kg 13.3kg	13.5kg 13.5kg		





All dimensions are in mm.

ERA reserves the right to change specification without notice.

It is the responsibility of the window manufacturer to ensure that the finished product meets any required safety and performance specification

IMPORTANT

- For top hung windows 2 restrictors <u>must be used</u>
- Restrictor hinges are to <u>only be used</u> as a restrictive opening and not for safety compliance

Maintenance

All moving parts should be lightly lubricated using a light non-acidic mineral oil (e.g. "3 in 1") twice per year and the surface cleaned with a soft damp cloth. The product may need to be adjusted and fixings tightened to ensure a satisfactory operation.